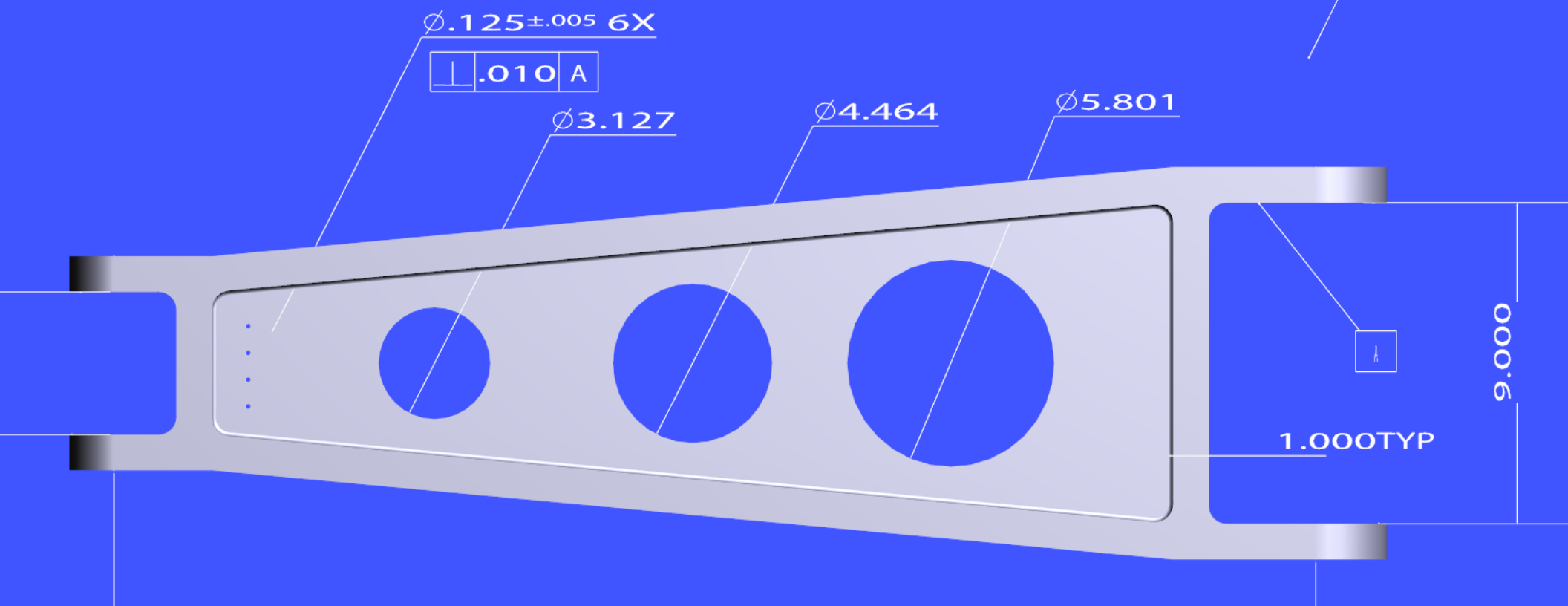
Notes:

Dimensions and Tolerances per ASME y14.5- 1994 and ASME 614.41 – 2003

Finish and Process codes in accordance with GAF14A

Unless annotated otherwise Tolerances shall be as follows:

1. **A Non-biased surface profile tolerance band is +/- .020 mm shall be applied**
2. **The default angular tolerance is +/- 0 Degrees 30 Minutes**
3. **Chamfer angle tolerance =/- 3 Degrees**

Break sharp edges .030- .040 mm